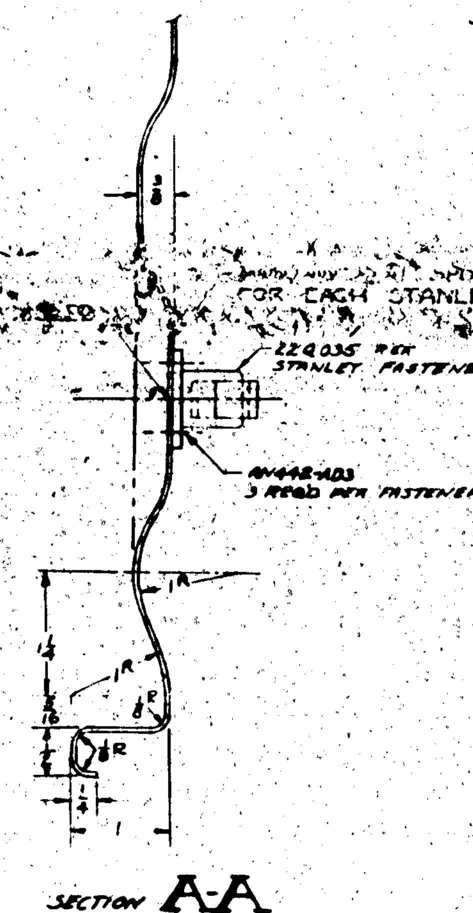
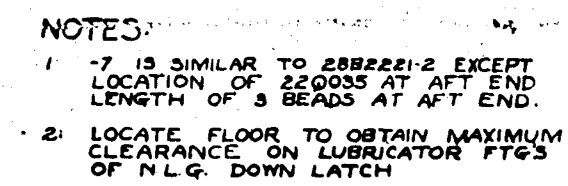
LET	ALTERATION	DATE	BY
	REVISED & REDRAWN		
	REMOVED 1" DIA HOLE & ADDED CUTOUT 2 3/8 FLAT WAS 1 5/8 FLAT		
H	[illegible]		
J	[illegible]		
K	DIA. 1 13/16 WAS 1 15/32 NO WT. CHG.		
L	28B2224-3 WAS 28B2224 NO WT CHG.	7-1	MIN





NOTES:

1. -7 IS SIMILAR TO 28B2221-2 EXCEPT LOCATION OF 22Q035 AT AFT END LENGTH OF 3 BEADS AT AFT END.
2. LOCATE FLOOR TO OBTAIN MAXIMUM CLEARANCE ON LUBRICATOR FTGS OF N.L.G. DOWN LATCH

FORWARD

AIRPLANE (SYMM EXCEPT AS NOTED)

28B2224-3, 28B5566-6, 28B5566-7, AN442-AD4, 22Q035, 28B212

13 CORRUGATIONS 1 1/8 PITCH APPROX

6 SUB ASS'Y

28B2224-3 REF, 28B5566-7 REF, QS761-KG-15 GLUE TO 28B5566-7, AN505D8-8, AN340D8 PEEN SCREW, 28B1066 REF, 28B4167 REF, 28B4166 -8 -9 REF, 28B212 REF, 28B5542 REF, 28B5531 REF, AN505D8-16, AN340D8 PEEN SCREW

STA. #066

STA. #10

NOTE:-
ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. ZF-20-006 REV A, #102.28. ZF-20-006 REV A #102.28, ANCHOR NUTS (STEEL) & STANLEY FASTENERS. APPLY (1) BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACE OF THE NUT OR FAST NER. APPLY (2) COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES. REMOVE THE EXCESS MATERIAL IN A MANNER AS TO FORM A FILLET.

FINISH	
Z	ANODIC TREAT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

PART NO.	STOCK	MATERIAL	SPEC.	REQ -0
AN442AD4				
AN340D8				10
AN505D8-8				4
AN505D8-16				6
QS761-KG-15				3
28B5566-7				2
28B5566-6				2
AN442AD3				
22Q035	STANLEY MFG CO			4
28B2224-3				2
-7				2
-6 SUB ASS'Y				1
-0 SUB-ASSEMBLY				1

PARTS LIST PER ASSY.

SCALE 12" = 1'0"

FINISH: Z-P-AP

NAME FLOOR INSTALLATION - HULL - FRONT GUNNER - STA 066-10

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

J 28B5570

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